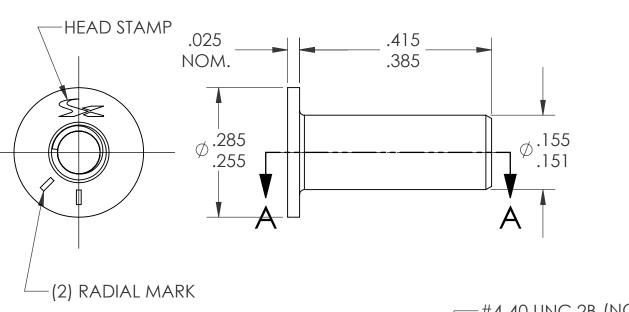
	REVISIONS								
REV.	DESCRIPTION	DATE	ECN						
А	INITIAL RELEASE	5/7/09	1179						
В	TOLERANCE CHANGE	5/21/09	1186						
С	UPDATE TO CURRENT FORMAT	6/3/10	1316						





- 1. GRIP RANGE: .085 .110
- 2. HOLE SIZE: .156 +.002/-.000 AFTER ALL APPLIED FINISHES.
- 3. INSTALLED LENGTH: .230 REF.
- 4. LUBRICATION: NONE
- 5. INSTALLATION TOOL: SPIN-PULL
- 6. MAY BE PRODUCED TO 3B THREAD CLASS DEPENDING ON THE MANUFACTURING LOT NUMBER OR CUSTOMER REQUIREMENT. SPECIFIC CLASS AVAILABLE UPON REQUEST.

	#4-40 UNC 2B (NOTE 6) PER ASME B1.1 MINOR DIA.: .085094
SECTION A-A SCALE 5 : 1	

				UNLESS OTHERWISE SPECIFIED:		NAME	DATE			_			
				DIMENSIONS ARE IN INCHES TOLERANCES:	DRAWN	TWR	5/7/09						
				ANGULAR: MACH + 1 BEND +1	CHECKED								
				INTERPRET GEOMETRIC	ENG APPR.	JVK	5/7/09	TITLE: FLAT HEAD OPEN END					
					MFG APPR.								
Г				MATERIAL	Q.A.	JVK	5/7/09	-					
	PROPRIETARY AND CONFIDENTIAL THIS DRAWING, AND THE INFORMATION CON- TAINED HERN, ARE THE PROPERTY OF SHEREX AND ARE NOT TO BE USED IN ANY MANNER DETRIMENT TO THE INTEREST OF THE COMPANY.			A5056/6053-T4 FINISH	COMMENTS: E-mail: info@sherex.com www.sherex.com								REV
SHEREX SOLUTIONS RESERVES THE RIGH PART/DRAWING WITHOUT NOTICE.	SHEREX SOLUTIONS RESERVES THE RIGHT TO REVISE PART/DRAWING WITHOUT NOTICE.	NEXT ASSY	USED ON NONE		Phone: 866-474-3739 Fax: 716-875-0358		A	C/	CA-0440A-110			C	
		APPLICATION DO NOT SCAL		DO NOT SCALE DRAWING			SCALE:	2:1	NEIGHT:	kg	SHEE	ET 1 OF 1	
5		4		3	2				1				